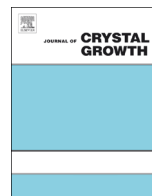




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# Reinvestigation on the phase transition of a $\text{LiB}_3\text{O}_5$ crystal near its melting point

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## ABSTRACT

Raman spectroscopy has been applied to investigate *in-situ* the phase transition of a LBO ( $\text{LiB}_3\text{O}_5$ ) crystal near its melting point in order to explain the discrepancies between the experimental results observed in the LBO crystal growth process and the predicted results obtained from the  $\text{Li}_2\text{O}-\text{B}_2\text{O}_3$  phase diagram. When the LBO crystal begins to melt, it first decomposes to the kinetic products  $\text{Li}_2\text{B}_4\text{O}_7$  and  $\text{B}_2\text{O}_3$ ; then the  $\text{Li}_2\text{B}_4\text{O}_7$  reacts with the undecomposed LBO to form the thermodynamic product  $\text{Li}_3\text{B}_7\text{O}_{12}$ . On the basis of these results, a set of models have been proposed to describe the structural transformations present in the phase transition. Additionally, our experimental result indicates that  $\text{Li}_3\text{B}_7\text{O}_{12}$  is stable/metastable at room temperature. Its Raman spectrum has been calculated by the density functional theory method for identification of the  $\text{Li}_3\text{B}_7\text{O}_{12}$  crystalline phase in a mixture. The result shows that  $\text{Li}_3\text{B}_7\text{O}_{12}$  has three strong characteristic Raman peaks located around 595, 775 and  $1040\text{ cm}^{-1}$ .

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## 1. Introduction

LBO ( $\text{LiB}_3\text{O}_5$ , lithium triborate) is the most widely used non-linear optical crystal for generation of the second and third harmonics of 1064 nm radiation from a Nd:YAG laser [1]. In the past two decades, much effort has been devoted to understanding the nucleation and growth of LBO crystals [2]. Some discrepancies between the predicted and experimental results have been found, for example: (1) According to the  $\text{Li}_2\text{O}-\text{B}_2\text{O}_3$  phase diagram [3], LBO is the only crystalline phase precipitating out of a  $\text{B}_2\text{O}_3$  excess  $\text{LiB}_3\text{O}_5$  high-temperature solution as the temperature decreases. But Markgraf et al. reported that seeding of the solution with a Pt wire sometimes resulted in LTB ( $\text{Li}_2\text{B}_4\text{O}_7$ , lithium tetraborate) instead of LBO [4]. (2) According to the  $\text{Li}_2\text{O}-\text{B}_2\text{O}_3$  phase diagram, LBO first decomposes to  $\text{Li}_3\text{B}_7\text{O}_{12}$ , which then decomposes to LTB. But Shepelev et al. found that LBO decomposed to LTB or  $\text{Li}_3\text{B}_7\text{O}_{12}$  depending on the heating rate [5].

Investigations into the discrepancies can help us to understand the essence of the LBO phase transition deeply and to develop better technique to grow LBO crystals. Structural information is the most important aspect to understand the phase transition but, unfortunately, such information is scarce.

The LBO crystal phase transition occurs above  $834\text{ }^\circ\text{C}$ , and thus a high-temperature *in-situ* experimental technique is required to gain unambiguous structural information. Raman spectroscopy is a common and effective experimental tool to investigate high-temperature melt/crystal structures. However, due to the complexity of borate melt/crystal structures and their Raman spectra, extraction of the structural information from the Raman spectra is very difficult. Recently, the DFT (density functional theory) method has been successfully applied to establish the links between the structures and spectra of some borate melts/crystals [6–8]. In this paper, Raman spectroscopy combined with the DFT method is employed to obtain structural information on the LBO phase transition in order to understand its essence.

## 2. Experimental and computational details

The experimental system comprises two parts: a home-made hot stage and a Jobin Yvon LabRaman HR800 Raman spectrometer equipped with a charge-coupled device (CCD) detector. The samples were placed in a platinum boat and heated on the stage. The stage temperatures were measured by a Pt/Rh–Pt thermocouple with an accuracy of about  $\pm 1\text{ }^\circ\text{C}$ . The Raman spectra were collected with a back-scattering configuration. The 532 nm line of a Q-switched SHG–Nd:YAG laser was used to excite the spectra with an incident power of about 1.0 W. The laser spot on the samples was less than  $2\text{ }\mu\text{m}$  in diameter. The spectra were collected in an

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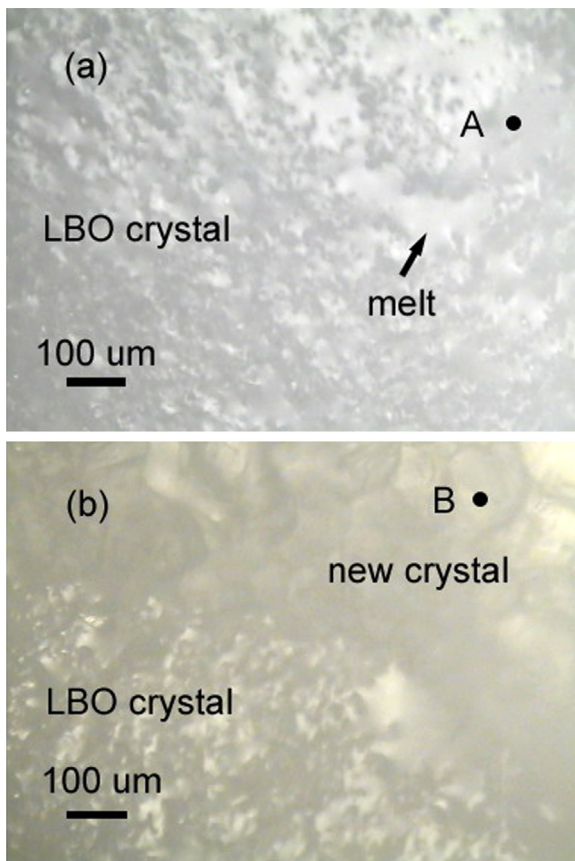
E-mail addresses: [smwan@aiofm.ac.cn](mailto:smwan@aiofm.ac.cn) (S.M. Wan), [Hu@mail.ipc.ac.cn](mailto:Hu@mail.ipc.ac.cn) (Z.G. Hu).

accumulated mode with 100 s integration time. The interesting spectral range is from 100 to 1700  $\text{cm}^{-1}$  with a spectral resolution of 2  $\text{cm}^{-1}$ .

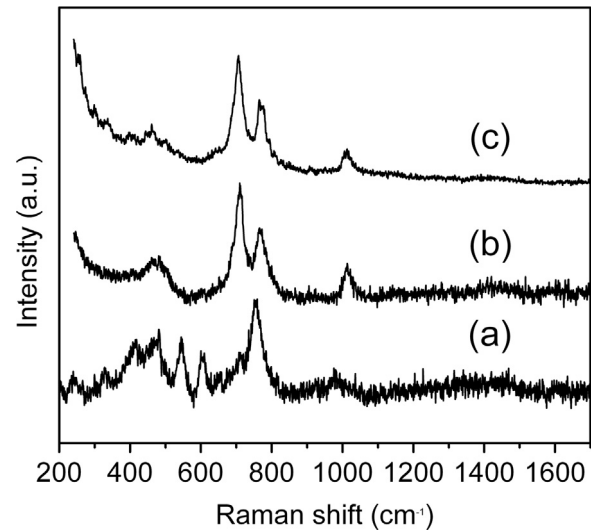
The  $\text{Li}_3\text{B}_7\text{O}_{12}$  Raman spectrum was calculated by the DFT method implemented in CASTEP (Cambridge Sequential Total Energy Package) [9]. The settings were similar to those used for calculating the  $\text{CsB}_3\text{O}_5$  Raman spectrum. The Wu–Cohen functional of the generalized-gradient approximation (GGA-WC) was employed to represent the exchange–correlation functional in the DFT formalism [10]. Norm-conserving pseudopotentials were applied to describe the electron–ion interactions. The valence electron configurations were  $2s^1$  for lithium,  $2s^2 2p^1$  for boron, and  $2s^2 2p^4$  for oxygen. The electronic wavefunction is expanded by using a plane wave basis set with a cut-off energy of 750 eV. The sampling of the Brillouin zone was performed on a  $2 \times 2 \times 2$  Monkhorst–Pack grid. The SCF (self-consistent field) convergence criterion was set to  $1 \times 10^{-6}$  eV/atom. The calculated Raman intensities were reduced by the Bose–Einstein population factors with the room temperature (300 K) and the excitation source wavelength (The 532 nm line of the Q-switch SHG-Nd:YAG laser).

### 3. Results and discussion

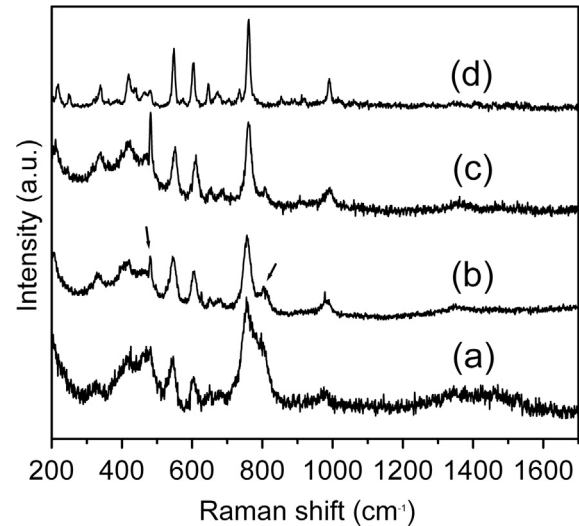
The CCD detector was employed to monitor the melting process of the LBO crystal. When the crystal began to melt, a crystal coexisted with the melt in the platinum boat (Fig. 1(a)) and we collected the Raman spectra of the crystal (Fig. 2(a)) and the melt (Fig. 2(b)). The crystal spectrum possesses the principal characteristics of LBO [11], indicating that the crystal is LBO and LBO is



**Fig. 1.** *In-situ* microphotographs showing the phase transition of the LBO crystal occurring near its melting point. (a) The LBO crystal coexisting with a melt; (b) the LBO crystal coexisting with a new crystal. Positions A and B are in the melt and in the new crystal, respectively.



**Fig. 2.** Raman spectra of (a) the LBO crystal, (b) the melt, and (c) the new crystal growing on the LBO crystal surface.

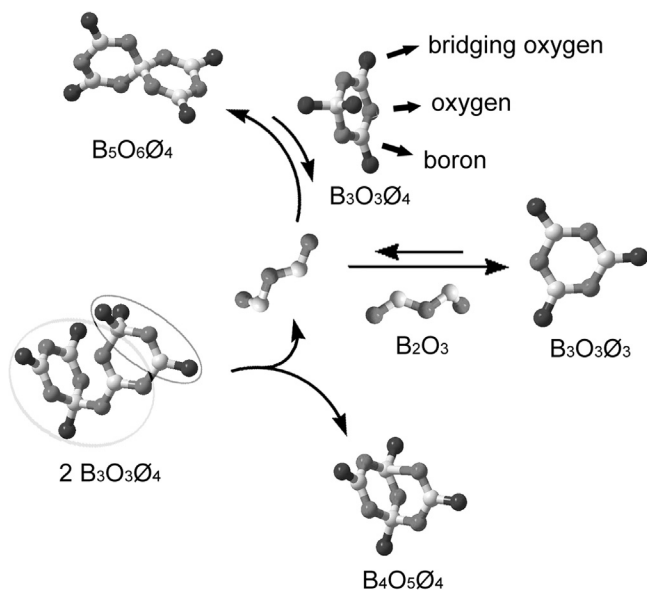


**Fig. 3.** The Raman spectra recorded on the undecomposed LBO crystal surface at around (a) 840 °C, (b) 600 °C, and (c) 400 °C; (d) the LBO Raman spectrum recorded at room temperature for comparison.

stable below its melting point. The melt spectrum is quite different from the LBO spectrum but very similar to the LTB spectrum [8], showing that the melt has the LTB structural characteristics. Sometimes, a new crystal, which crystallized from the melt, could be observed on the undecomposed LBO crystal surface (Fig. 1(b)). Its Raman spectrum is shown in Fig. 2(c). It is a typical LTB Raman spectrum, indicating the new crystal is LTB. The result further supports that LTB (melt or crystal) is a product of the phase transition.

After the phase transition, we recorded the Raman spectrum on the undecomposed LBO crystal surface (Fig. 3(a)) and found that, besides the LBO characteristic peaks, a shoulder peak located at around 808  $\text{cm}^{-1}$  is present at the right side of the strongest peak. The 808  $\text{cm}^{-1}$  peak has been assigned to the breathing vibration of the  $\text{B}_3\text{O}_3\text{O}_3$  ring ( $\text{O}$ =bridging oxygen atom, see Fig. 4), the primary structural group in the  $\text{B}_2\text{O}_3$  glass/melt [12]. It means that  $\text{B}_2\text{O}_3$  is another product of the LBO phase transition.

As the temperature decreases, a sharp peak is present at 480  $\text{cm}^{-1}$ . Its intensity increases with the decrease of the 808  $\text{cm}^{-1}$  peak intensity (see Fig. 3(a)–(c)), the two peaks are



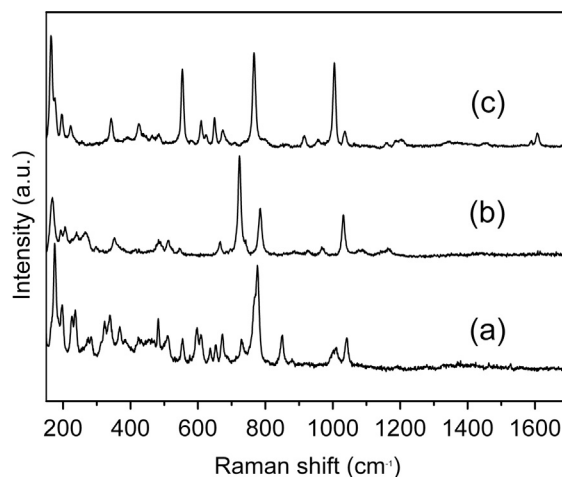
**Fig. 4.** Structural transformations after the LBO phase transition.  $B_5O_6O_4$ ,  $B_4O_5O_4$ , and  $B_3O_3O_3$  are the basic structural units of the LBO crystal, LTB crystal, and  $B_2O_3$  melt, respectively.

marked by arrows.). The  $480\text{ cm}^{-1}$  peak has been assigned to the breathing vibration of a  $B\text{O}_4$  unit [13]. It means that the  $B\text{O}_4$  content on the LBO surface is negatively correlated to the  $B_2O_3$  content. Considering that  $B_5O_6O_4$  (see Fig. 4) is the only structural group whose chemical composition is between that of  $B_3O_5$  (LBO) and  $B_2O_3$  [14], we deem that the  $B_5O_6O_4$  group was formed on the LBO surface by the reaction between LBO and  $B_2O_3$ . The well-defined and highly symmetrical  $B\text{O}_4$  unit in the  $B_5O_6O_4$  group gives rise to the  $480\text{ cm}^{-1}$  sharp peak.

On the basis of the above analyses, a set of structural models are proposed for better describing and understanding the LBO phase transition (Fig. 4). When the LBO crystal melts, two  $B_3O_3O_4$  rings (the basic structural group of LBO [15]) transform to a  $B_4O_5O_4$  group (the basic structural group of LTB [16]) and a  $B_2O_3$  molecule. The  $B_2O_3$  molecules further polymerize to  $B_3O_3O_3$  rings (the basic structural group of the  $B_2O_3$  melt), or react with the undecomposed  $B_3O_3O_4$  rings to form the  $B_5O_6O_4$  groups.

The  $\text{Li}_2\text{O}-\text{B}_2\text{O}_3$  phase diagram shows that LBO is the only phase crystallizing from a  $B_2O_3$  excess  $\text{Li}_3\text{B}_7\text{O}_{12}$  high-temperature solution as the temperature decreases. However, Markgraf et al. found that seeding of the solution with a platinum wire sometimes resulted in LTB instead of LBO [4]. We deem that the disagreement between the phase diagram and the experimental result originates from the LBO phase transition mentioned above and is related to the high viscosity of the solution [17]. The raw material for the LBO crystal growth is a mixture of LBO and  $B_2O_3$ . As the raw material is heated above the LBO phase transition temperature, the LBO will decompose to LTB melt/crystal. But the LTB melt/crystal is hard to react with other solution components to form LBO building units because the mass transport is very difficult in a solution of high viscosity. As a result, LTB tends to crystallize out from the solution rather than LBO. In order to avoid the formation of LTB, the high-temperature solution should be fully stirred or be held at a sufficiently high temperature for a sufficiently long time to ensure that the LTB has been transformed to the LBO building unit.

According to the  $\text{Li}_2\text{O}-\text{B}_2\text{O}_3$  phase diagram, LBO first decomposes to  $\text{Li}_3\text{B}_7\text{O}_{12}$  ( $834\text{ }^\circ\text{C}$ ), which then decomposes to LTB ( $875\text{ }^\circ\text{C}$ ), but the predicted results are in conflict with our experimental results. Our results show that LBO first decomposes to LTB instead of  $\text{Li}_3\text{B}_7\text{O}_{12}$ . Additionally, Kaplun et al. observed that LBO melted incongruently in two ways and decomposed to either LTB or



**Fig. 5.** The Raman spectrum of (a) a polycrystalline product obtained by cooling; the Raman spectra of (b) LBO and (c) LTB for comparison.

$\text{Li}_3\text{B}_7\text{O}_{12}$  [18,19]. Shepelev et al. considered that LBO decomposes to LTB or  $\text{Li}_3\text{B}_7\text{O}_{12}$  depending on the heating rate [5]; however, this assumption needs further supporting evidence.

As we know, a phase diagram only represents the phase relationships under equilibrium conditions, but LBO decomposition is probably a non-equilibrium process. Therefore, we think that LTB is likely the kinetic product of LBO decomposition and  $\text{Li}_3\text{B}_7\text{O}_{12}$  is the thermodynamic product. In order to prove the conjecture, a LBO crystal slice was heated in a platinum boat to about  $845\text{ }^\circ\text{C}$  (part of the crystal will decompose at this temperature) and held at the temperature for about 1 h. After that, the sample was cooled to room temperature at a rate of about  $5\text{ }^\circ\text{C}/\text{min}$ . A white polycrystalline mixture was formed in the platinum boat. Raman spectra from different parts of the polycrystalline mixture were collected. The results show that different positions have different Raman spectra (see the Supporting information Fig. S1 for more details.). It is noteworthy that, except for the characteristic peaks of LBO and LTB, a set of new Raman peaks are present. A typical spectrum including these peaks is shown in Fig. 5(a).

The new Raman peaks are most likely to be associated with  $\text{Li}_3\text{B}_7\text{O}_{12}$ . However, the  $\text{Li}_3\text{B}_7\text{O}_{12}$  Raman spectrum has not been reported. In 1990, Jiang et al. obtained a  $\text{Li}_3\text{B}_7\text{O}_{12}$  crystal by the flux method and determined its crystal structure [20]. On the basis of the crystal structure, we calculated its Raman spectrum by the DFT method, which has been successfully applied to calculate the Raman spectra of other borate crystals such as  $\text{CsB}_3\text{O}_5$ ,  $\text{BiB}_3\text{O}_6$  and LTB [6–8]. Fig. 6 shows the calculated spectrum of  $\text{Li}_3\text{B}_7\text{O}_{12}$ , which has three strong characteristic peaks located around  $595$ ,  $775$  and  $1040\text{ cm}^{-1}$  (see the Supporting information Table S1 for more details.). Except for a small number of Raman peaks, for example the  $480\text{ cm}^{-1}$  peak, which are probably attributed to other products, most of the experimental peaks are consistent to the calculated peaks in frequency and intensity. The consistency confirms that these new Raman peaks arise from  $\text{Li}_3\text{B}_7\text{O}_{12}$  and thus proves that  $\text{Li}_3\text{B}_7\text{O}_{12}$  is a product of the heat treatment. The above results demonstrate that  $\text{Li}_3\text{B}_7\text{O}_{12}$  can be produced by prolonging the reaction time after the LBO phase transition. Therefore,  $\text{Li}_3\text{B}_7\text{O}_{12}$  is the thermodynamic product of the LBO phase transition.

By studying the compositions and the structures of LTB,  $\text{Li}_3\text{B}_7\text{O}_{12}$ , and LBO, we consider that  $\text{Li}_3\text{B}_7\text{O}_{12}$  is the product of the reaction between the intermediate product LTB and the undecomposed LBO. In a previous paper, we have studied the structural transformation of the  $B_4O_5O_4$  group (the basic structural group of LTB) and found that the  $B_4O_5O_4$  group can transform to the  $B_4O_6O_2$  group (see Fig. 7) at high temperatures [8]. In the same way, the

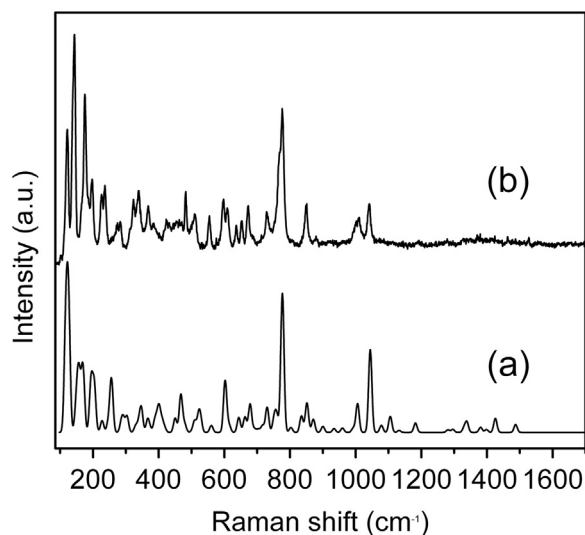


Fig. 6. (a) The calculated Raman spectrum of  $\text{Li}_3\text{B}_7\text{O}_{12}$ , and (b) the experimental Raman spectrum of a polycrystalline compound in the platinum boat.

$\text{B}_4\text{O}_5\text{O}_4$  group produced by the LBO decomposition will change to the  $\text{B}_4\text{O}_6\text{O}_2$  group, which then connects with the  $\text{B}_3\text{O}_3\text{O}_4$  group (the basic structural group of LBO) to form the  $\text{B}_7\text{O}_9\text{O}_6$  group, the basic structural group of  $\text{Li}_3\text{B}_7\text{O}_{12}$  [20], as shown in Fig. 7.

According to the  $\text{Li}_2\text{O}-\text{B}_2\text{O}_3$  phase diagram,  $\text{Li}_3\text{B}_7\text{O}_{12}$  is stable in the temperature range of 696–856 °C. However, our experimental result shows that  $\text{Li}_3\text{B}_7\text{O}_{12}$  is stable/metastable at room temperature, which is inconsistent with the phase diagram, but is consistent with the reported results. For example: (1) Jiang et al. obtained a  $\text{Li}_3\text{B}_7\text{O}_{12}$  single crystal by the flux method and found the crystal to be stable at room temperature [20]. (2) Shinsho et al. synthesized  $\text{Cu}:\text{Li}_3\text{B}_7\text{O}_{12}$  polycrystalline powder by the method of solid-state reaction, and studied its basic thermo-luminescence characteristics at temperatures below 180 °C [21].

#### 4. Conclusions

The phase transition of the LBO crystal near its melting point has been investigated by *in-situ* Raman spectroscopy with the help of the DFT method in order to explain the discrepancies between the experimental results observed in the LBO crystal growth process and the predicted results obtained by the  $\text{Li}_2\text{O}-\text{B}_2\text{O}_3$  phase diagram. When the crystal melts, it first decomposes to the kinetic products, LTB melt/crystal and  $\text{B}_2\text{O}_3$  melt; then, the  $\text{B}_2\text{O}_3$  melt reacts with the undecomposed LBO to form the  $\text{B}_5\text{O}_6\text{O}_4$  group. By prolonging the reaction time, the LTB melt/crystal further reacts with the undecomposed LBO to form the thermodynamic product  $\text{Li}_3\text{B}_7\text{O}_{12}$ . Our result shows that  $\text{Li}_3\text{B}_7\text{O}_{12}$  is stable/metastable at room temperature. Its Raman spectrum has been calculated. The result shows that  $\text{Li}_3\text{B}_7\text{O}_{12}$  has three strong characteristic Raman peaks located around 595, 775 and 1040  $\text{cm}^{-1}$ .

The structural details of the LBO phase transition have been provided. When LBO melts, two  $\text{B}_3\text{O}_3\text{O}_4$  rings (the basic structural unit of LBO) transform to a  $\text{B}_4\text{O}_5\text{O}_4$  group (the basic structural group of LTB) and a  $\text{B}_2\text{O}_3$  molecule. The  $\text{B}_2\text{O}_3$  molecules further polymerize to the  $\text{B}_3\text{O}_3\text{O}_3$  rings (the basic structural group of the  $\text{B}_2\text{O}_3$  melt), or react with the  $\text{B}_3\text{O}_3\text{O}_4$  rings to form  $\text{B}_5\text{O}_6\text{O}_4$  groups. With an increase of the heat treatment time, the  $\text{B}_4\text{O}_5\text{O}_4$  groups gradually change to  $\text{B}_4\text{O}_6\text{O}_2$  groups which then react with the  $\text{B}_3\text{O}_3\text{O}_4$  rings to form  $\text{B}_7\text{O}_9\text{O}_6$  groups (the basic structural groups of  $\text{Li}_3\text{B}_7\text{O}_{12}$ ).

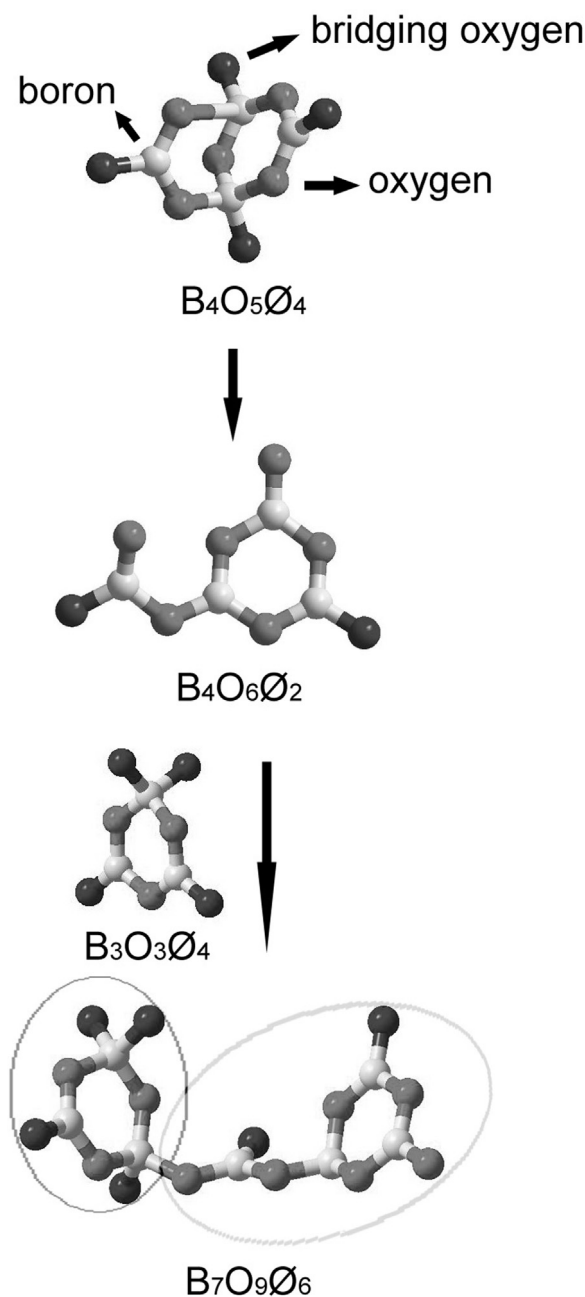


Fig. 7. The structural transformation from  $\text{B}_4\text{O}_5\text{O}_4$  (the basic structural group of LTB) to  $\text{B}_7\text{O}_9\text{O}_6$  (the basic structural group of  $\text{Li}_3\text{B}_7\text{O}_{12}$ ).

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#### Appendix A. Supplementary material

Supplementary data associated with this article can be found in the online version at <http://dx.doi.org/10.1016/j.jcrysgro.2015.11.010>.

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