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Effect of grain size on the behavior of hydrogen/helium retention in tungsten: a cluster dynamics modeling

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Abstract

Reducing ion retention in materials is a key factor in the management of tritium inventory, the selection of compatible plasma-facing materials (PFMs), and thus the future development of fusion reactors. In this work, by introducing the cellular sink strength of grain boundaries (GBs) into the cluster dynamics model, the behavior of hydrogen (H) and helium (He) retention in W with different grain sizes is studied under various irradiation conditions systematically. It is found that the H/He retention increases dramatically with decreasing grain size at typical service temperatures, due to the enhancement of H/He capture ratio by GBs. Generally, He retention exists in three forms: He in GBs, in dislocations and in clusters (He_mV_n, He_n and He_nI). Our further study shows that, under the irradiation of low energy and low fluence ions, the contribution of He in clusters is negligible. The total He retention is thus dominated by the competing absorption of GBs and dislocations, that is, changing from the dislocation-based to grain boundary-based retention with decreasing grain size.

H retention also presents the same behavior. In view of these grain size-related behaviors of H/He retention in W, it is suggested that coarse-grained crystals should be selected for W-based PFMs in practice.

Keywords: cluster dynamics model, H/He retention, grain size, grain boundaries, dislocations

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(Some figures may appear in colour only in the online journal)

1. Introduction

In tokamak fusion reactors like ITER, plasma-facing materials (PFMs) are subjected to up to 20 MW m⁻² high heat loads, 14.1 MeV neutrons as well as intensive fluxes of energetic hydrogen isotopes (H, D and T) and helium (He) from D–T fusion reaction [1]. Plasma–surface interaction (PSI) can induce significant large quantity of defects and strong disruption in crystal structures, and further cause serious surface damage like erosion, sputtering and blistering [2]. Especially, H/He atoms injected into metals would be deeply trapped by inherent defects such as voids, precipitates, grain boundaries

(GBs) and dislocations. The accumulation of H/He in the free volume of intrinsic defect changes the surface microstructures and morphologies, which further aggregate more H/He retention in PFMs [3, 4]. Therefore, compatible PFMs should be selected to combat these critical issues. Due to its high-melting point, excellent thermal conductivity, low tritium retention and low sputtering yields, tungsten (W) has been regarded as one of the most promising candidates for divertor armor in future fusion reactors [5]. Many attentions have been paid to the H/He irradiation response of W under various burning plasma conditions [6–18]. While further efforts are still needed to understand especially the behavior of H/He retention in W-based PFMs.

Different methods are employed to improve the radiation resistance of W-based PFMs, such as, doping impurities, grain refining and alloying. In particular, it was predicted that nano-crystalline (NC) materials could present higher radiation resistance compared to their coarse-grained (CG) counterparts under certain conditions, due to the high density of GBs that can act as an efficient venues for reducing the accumulation of intrinsic defects in grain interior [19-23]. Even though experiments have not observed/reported H atoms or bubbles accumulated in GBs, related atomistic simulations (like molecular dynamics and density functional theory) found that H preferentially migration towards and could be strongly trapped in GBs [24–26]. The deviations between experiments and atomistic simulations could be caused by that the binding energies between H or vacancy and H_mV_n clusters decrease with increasing size [27], and only amount of small H bubbles form that beyond the resolution of TEM. In contrast, experiments shew that He atoms intend to accumulate at interfaces/ GBs and grow into larger bubbles, with less He retention and damages left in grain interior [28, 29]. However, the grain size on the total ion retention and degradation of material mechanical properties are still unclear and even controversial. It is crucial to investigate the H/He retention behavior in W with considering the effect of GBs and reveal the relationship between H/He retention and grain size.

In recent years, some experimental [9, 14–16, 28–30] and theoretical [24, 26, 27, 31] researches have been performed to study the behavior of H/He retention in NC W. González et al [9] pointed out that nanostructured W with a large number of interfaces retained more H than coarse-grained W samples. Ogorodnikova *et al* [14–16] found that the D retention for thin nanostructured produced by combined magnetron-sputtering and ion implantation technique is significantly higher than that of poly-crystalline. El-Atwani et al [28, 29] studied the formation of He bubbles in W with different grain sizes by TEM and found that larger facetted bubbles occurred on NC grains. 't Hoen et al [30] observed that D retention increases with decreasing crystalline size. Related atomistic simulations have also been performed to reveal the micro-mechanisms of H/He trapping in W bulk [32, 33]. Piaggi et al [24] investigated the effect of nanometer grain size on H diffusion coefficient in W by the molecular dynamics (MD) method and found a lower diffusion coefficient in NC W than that in CG W. Chen et al [26] demonstrated that embedding H/He atoms facilitates grain boundary (GB) sliding and intergranular fracture. Generally, it is difficult for atomistic methods to deal with the defect behavior over at least four orders of grain size, due to the limitation of time- and space-scale. Thus, it is necessary to further develop the meso-scale methods like the object kinetic Monte Carlo (OKMC) and cluster dynamics (CD) models. Becquart et al [34, 35] developed an OKMC model to simulate the dynamics of He and point defects in single-crystalline tungsten (SC W). Valles et al [27, 31] used the open-source OKMC code (MMonCa) to discuss the H/He behavior in NC W and SC W, and pointed out that an enhancement of H/He retention in NC W. While typically OKMC cannot deal with defect evolution in the intermediate-range of grain size between hundred-nm NC and infinite crystal. Meanwhile, CD has also been employed to study the depth-distribution of H/He ion retention in SC and CG W/Be (beryllium) bulk [36–45] under different conditions. However, the effect of grain size on H/He retention in W, from nm to infinite, has still not been studied systematically.

In this paper, we develop a CD model by taking account of GB sink strength to investigate the effect of grain size on H/He retention in W under low fluence ion irradiation at typical temperatures 300 K and 873 K, by the advantages of no restriction in time and space. Our results will improve the understanding of H/He ion retention in PFMs under fusion relevant conditions.

2. Theoretical model

The dynamics evolution of defects in materials is a longtime, multi-scale and multi-micromechanisms coupling process, including defect production, diffusion and reaction. Our group has established a sequential multi-scale modeling approach to describe these processes by combining the Monte Carlo (IM3D [46]), atomistic (DFT and MD) and CD (IRadMat [41, 42]) models. The spatial distribution of primary radiation damage is calculated with IM3D Monte Carlo code [46, 47]. The long-time evolution of defects can be simulated with IRadMat, a deterministic CD model we developed based on the mean-field rate theory. This scheme has been successfully applied on H/He retention in polycrystalline W/Be under different irradiation conditions (such as ion energy, flux, fluence and temperature) [41–45], and the mechanisms of H embrittlement in iron [48]. Here, by introducing the cellular sink strength of GBs into IRadMat, we can take into account the effect of grain size on the behavior of H/He retention in W.

2.1. Master equations

The defect dynamical processes considered in the present work are described by the rate theory model in terms of the concentration of different defects, for the case of synergistic effects of ion implantation and neutron irradiation. The evolution of different types of defects is described in a set of one-dimensional diffusion-reaction equations by considering their diffusion process of mobile defects along with depth and possible reactions with other defects, as given by the master equations [41–45],

$$\frac{\partial C_{\theta}}{\partial t} = G_{\theta} + D_{\theta} \nabla^{2} C_{\theta} + \sum_{\theta'} \left[\omega(\theta', \theta) C_{\theta'} - \omega(\theta, \theta') C_{\theta} \right] - L_{\theta},$$

where C_{θ} is the concentration of defect θ in the irradiated system at a specific depth and time. The basic types of defects θ included in the model for hydrogen (H) and helium (He) in W, which are self-interstitial atoms (SIAs, denoted as I), vacancies (V), hydrogen/helium atoms (H/He) and their formed complex clusters ((I_n, V, H, HI, H_mV) and (I_n, V_n, He_n, He_nI, and He_mV_n) for H and He, respectively), where m and n are the numbers of defects in a loop/cluster. Inherent defects like grain boundaries (GBs) and dislocation lines (DLs) are

Table 1. Parameters used for H and He irradiated on W.

	Symbol	Value	References
Lattice constant	a_0	3.1652 Å	[52]
Recombination	$r_{ m IV}$	4.65 Å	[42]
Dislocation line density	$ ho_{ m D}$	$10^{12}~{\rm m}^{-2}$	[53]
SIA pre-exponential factor	D_{I_0}	$10^{-8}~{\rm m}^2~{\rm s}^{-1}$	[49, 50]
V pre-exponential factor	$D_{ m V_0}$	$10^{-4}~{\rm m}^2~{\rm s}^{-1}$	[45]
H pre-exponential factor	$D_{ m H_0}$	$4.1 \times 10^{-7} \text{m}^2 \text{s}^{-1}$	[54]
Migration energy of V	$E_{\mathrm{V}}^{\mathrm{m}}$	1.66 eV	[55]
Migration energy of SIA	$E_{ m I}^{ m m}$	0.013 eV	[55]
Migration energy of H	$E_{ m H}^{ m m}$	0.39 eV	[56]
Formation energy of V	$E_{ m V}^{ m f}$	3.8 eV	[57]
Formation energy of SIA	$E_{ m I}^{ m f}$	9.466 eV	[57]
Formation energy of H	$E_{ m H}^{ m f}$	2.45 eV	[55]
Binding energy of I ₂	$E_{ m I_2}^{ m b}$	2.12 eV	[35]
Binding energy of H-I	$E_{ ext{H-I}}^{ar{ ext{b}}}$	0.33 eV	[34]
Binding energy of HV	$E_{ ext{H-V}}^{ ext{b}}$	1.18 eV	[58]
He pre-exponential factor	$D_{{ m He}_0}$	$10^{-8}~\text{m}^2~\text{s}^{-1}$	[35]
Migration energy of He	$E_{\mathrm{He}}^{\mathrm{m}}$	0.06 eV	[59]
Formation energy of He	$E_{ m He}^{ m f}$	4.0 eV	[35]
Binding energy of V ₂	$E_{ m V_2}^{ m b}$	0.6559 eV	[60]
Binding energy of He ₂	$E^{ m b}_{{ m He}_2}$	1.02 eV	[35]
Binding energy of He _n -I	$E_{\mathrm{He}_{n} ext{-}\mathrm{I}}^{\mathrm{b}}$	0.94 eV	[35]
Binding energy of He_mV_n -I	$E_{\mathrm{He}_{m}\mathrm{V}_{n}\text{-}\mathrm{I}}^{\mathrm{b}}$	$0.7\mathrm{eV}\ (m > 6)$	[61]

also included in the model. In practice, only SIAs (I), diinterstitials (I₂), V and H/He are considered to be mobile for simplification, while all other defect clusters are considered to be immobile. For mobile defects, the terms of equation (1) are defined as follows. G_{θ} is the production rate. D_{θ} represents the diffusion coefficients $(D_{\theta} = D_{\theta_0} \exp(-E_{\theta}^{\text{m}}/K_{\text{B}}T)$, where D_{θ_0} is pre-exponential factor, E_{θ}^{m} is migration energy and K_{B} is Boltzmann constant). L_{θ} represents inherent absorption rate $(L_{\theta} = K_{GB}^{\theta} D_{\theta} C_{\theta} + K_{DL}^{\theta} D_{\theta} C_{\theta}$, where K_{GB}^{θ} and K_{DL}^{θ} are set as the sink strength of GBs and DLs, respectively). $\omega(\theta', \theta)$ is the transition rate coefficient per unit concentration of type θ' defect cluster transforming into type θ defect cluster. The corresponding reaction types for H and He in W are set as the same as in our previous researches [41, 42], respectively, which have reasonably described the behavior of H/He retention in W bulk for synergetic ion and neutron irradiation. All parameters for H and He in W are carefully determined from the published values by experiments or DFT/MD calculations, and typical data are listed in table 1.

The first-order boundary condition (C(z=0)=0, where z is the depth) is reasonably selected for considering the behavior of H/He desorption from surfaces. In order to further decrease the computational cost, the Fokker–Planck approximation is adopted in our model to transform these discrete master equations into continuous equations based on the Taylor expansion to the second term [49, 50]. Here, the set of ordinary differential equations (ODEs) is solved by using *lsoda* subroutine package [51].

2.2. Sink strength of GBs and DLs

GBs and DLs are the significant sinks of mobile defects during irradiation and thus the loss of mobile defects at such sinks must be quantitatively determined by considering the sink strength of GBs and DLs. Various expressions for the sink strength of GBs have been given by using either the so-called embedding [62] or cellular model [63]. Bullough had compared these two types of sink strength by GBs in much detail, and argued that the cellular sink strength is the preferable one for regular distributed GBs [64]. Thus, it is reasonable for us to select the cellular sink strength model to describe the uniform distributed GBs here. The absorption processes of mobile defects by GBs is described as $\theta+\mathrm{GB}\to\mathrm{GB}-\theta,\ \theta=\mathrm{I},\mathrm{V},\mathrm{H},\mathrm{He}\ \dots$, whose sink strength is given by [63, 64],

$$K_{\text{GB}}^{\theta} = S_{\text{m}}^{\theta} \left(\frac{\sqrt{S_{\text{m}}^{\theta}} d}{2} \coth \frac{\sqrt{S_{\text{m}}^{\theta}} d}{2} - 1 \right) \times \left(1 + \frac{S_{\text{m}}^{\theta} d^{2}}{12} - \frac{\sqrt{S_{\text{m}}^{\theta}} d}{2} \coth \frac{\sqrt{S_{\text{m}}^{\theta}} d}{2} \right)^{-1}, \tag{2}$$

where $S_{\rm m}^{\theta}$ represents the total sink strength of the medium (including defect clusters, loops and DLs) without the GBs and surfaces, and d is the diameter of a spherical grain. For a single crystal, the value of GB sink strength is set to zero. Generally, the binding energies of mobile defects (I, V and H/He) with GBs are usually much higher than the ones with defect clusters for W. For example, the calculated binding energies of SIAs with a typical tilt symmetric GB in W is as high as 7.5 eV [65]. And the average binding energy of H in GBs for randomly oriented grains in W is calculated to be at least 2.0 eV [24]. Meanwhile, as shown in the experiment, GBs also act as strong traps for sequestering He [66]. Thus, the emitting of mobile defects from GBs is neglected in the CD model, which is reasonable enough at least for the cases of low ion fluences or low temperatures. In fact, excluding the insignificant desorption ratio of mobile defects from GBs could not affect the exact restriction relation of ion retention due to GB absorption, as discussed below.

In addition, we consider a uniform distribution of dislocation line (DL) density with the corresponding sink strength [67],

$$K_{\rm DL}^{\theta} = \rho Z_{\rm DL}^{\theta},\tag{3}$$

where ρ is the DL density in the material, Z_{DL}^{θ} is a dimensionless factor which represents the absorption efficiency of point defects by DLs related to the defect-dislocation elastic interaction, which is usually set as $Z_{DL}^{I}=1.2$, $Z_{DL}^{V}=1.0$ and $Z_{DL}^{H}=Z_{DL}^{He}=1.0$, respectively. Under the same consideration as for GBs, the emitting of defects from DLs is also neglected in a reasonable approximation.

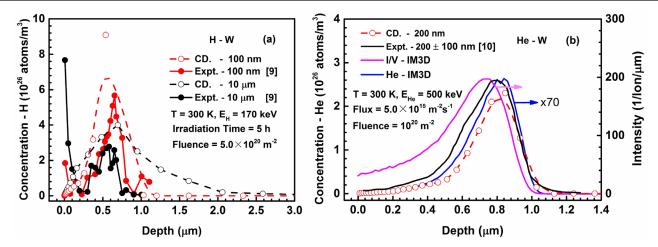


Figure 1. Verification of the CD model with experiments [9, 10]. (a) The depth distribution of H concentration in W under H ion irradiation with the energy of 170 keV and the fluence of 5.0×10^{20} m⁻² at 300 K; (b) the depth distribution of He concentration in W under He ion irradiation with the energy of 500 keV and the flux of 5.0×10^{15} m⁻² s⁻¹ up to fluence of 1.0×10^{20} m⁻² at 300 K. (a) Reproduced courtesy of IAEA. Figure from [9]. Copyright 2015 IAEA. (b) Reprinted from [10], Copyright 2007, with permission from Elsevier.

3. Results and discussion

3.1. Verification of the CD model with experiments

The CD model used in the present work is verified by comparing with experimental results [9, 10] directly. The depth distribution of H retention in W with the grain size of 100 nm and 10 μ m as well as He retention in W with the grain size of 200 nm are shown in figure 1. The simulation conditions for H/He ion irradiation are set as following: 170 keV H ions with the fluence of 5.0×10^{20} m⁻² and 500 keV He ions with the flux of 5.0×10^{15} m⁻² s⁻¹ up to a fluence of 1.0×10^{20} m⁻² at room temperature, respectively. The depth distribution of primary radiation damage (H/He atoms and dpa) in W was calculated by IM3D code [43], and used as the initial distribution of point defects for CD calculations. As an example, we only showed the primary depth distribution for He in W as given in figure 1(b). Both for H and He, the CD calculation results are consistent with the experimental ones well, which confirms the accuracy of our model.

Trapping and diffusion are the two main effects controlling the depth distribution profiles of H/He retention in W. The competition of these two effects results in the profiles with a peak at about 690 nm for H and 800 nm for He, respectively, and a long tail beyond the projected range. Comparing to the experiments [9, 10], the calculated concentration is somewhat overestimated and underestimated especially near the peak for H and He in W, respectively, which can be caused by some secondary factors. On the one hand, for H in W (figure 1(a)), high H concentration in sub-surface observed in the experiment is mainly due to the enhanced accumulation in surface microstructures (like voids, bubbles, DLs and impurities) and the morphology reconstruction under H ion erosion. The enhanced absorption of H on the surface will surely decrease the amount of H retention in bulk correspondingly as in the experiment. For He in W (figure 1(b)), the mean value of $5.0 \times 10^{15} \text{ m}^{-2} \text{ s}^{-1}$ used in the simulation instead of an uncertain flux ranging from 10^{15} to 10^{16} m⁻² s⁻¹ in the experiment may overestimate the annealing time and thus He desorption, which causes a lower calculated He retention comparing to the experimental one especially at the peak. On the other hand, several approximations made in the model would also introduce deviations more or less, such as, the neglecting of the emission of mobile defects from GBs and DLs and the immobile of small clusters $(X_mV_n, X_m,$ and X_mI , X = H/He). In addition, CD cannot intrinsically account for spatial correlations between Frenkel pairs in cascades [68]. It would underestimate the contribution of He retention by vacancies, due to the decreased vacancy concentration caused by lower I-V recombination probability. However, the main features of grain size-dependent H/He retention in W under the certain conditions mentioned should be not influenced by these approximations. Besides, our previous researches [41–45] about ion retention in W/Be have also verified our CD by comparing experiments, for example, [11–13]. Thus, by further taking account of the GB sink strength, the CD model can naturally simulate the effect of grain size on H/He retention in W under certain irradiation conditions that H/He accumulation in GBs is unsaturated or H/He desorption from GBs is negligible.

3.2. H/He retention and depth distribution in W

The total concentration for both H and He retention in W under different grain sizes at two temperatures (typically room temperature and ITER service temperature 873 K) are obtained as shown in figure 2. It can be found that regardless of temperature and ion fluence, H/He retention has been enhanced dramatically with decreasing grain size. Two critical factors contribute to the higher H/He retention in NC W, that is, the high trapping rate with high density of GBs and the fast diffusion of H/He with the relatively low migration energies (0.39 eV for H and 0.06 eV for He) in W. When GBs vanishing, H/He retention in SC W is at the lowest level, which is mainly contributed by the trapping of vacancies and DLs.

Furthermore, the values of H/He retention at 873 K are lower than those at room temperature. On the one hand, the H/He retention exists in three forms, H/He in GBs, DLs and in clusters (mainly H, HI, H_mV_n for H and He_n , He_nI , He_mV_n for He).

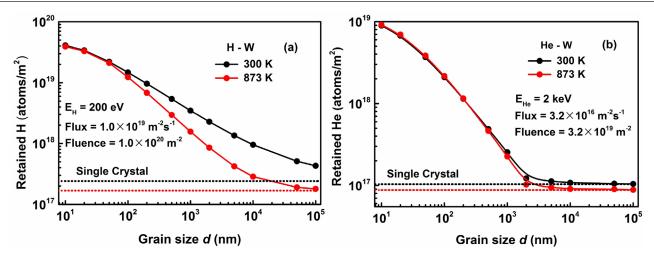


Figure 2. Grain size dependence of (a) total H retention in W under H ion irradiation with the energy of 200 eV and fluence of 1.0×10^{20} m⁻² and (b) total He retention in W under He ion irradiation with the energy of $2 \,\mathrm{keV}$ and fluence of 3.2×10^{19} m⁻².

Due to binding energy of H/He with clusters is smaller [27], thus, the H/He desorption is mainly contributed by H/He dissociation (essentially from H/He clusters) and will be enhanced when the temperature increases to 873 K. On the other hand, the difference in grain size-based H/He retention at different temperatures is more obvious for H (figure 2(a)) than for He (figure 2(b)), which is mainly because the system of H in W cannot quickly reach the equilibrium state at room temperature with the higher migration energy of 0.39 eV in contrast to that of He $(0.06 \,\mathrm{eV})$. But according to figure 2(b)the accumulation of He in NC W does not noticeably change with increasing sample temperature from 300 K to 873 K. On the one hand, the low fluences of $3.2 \times 10^{19} \text{ m}^{-2}$ for He ion irradiated W is used in the present CD calculations, which can be quickly absorbed by inherent defects (GBs, DLs, vacancies) especially in NC W due to enough high density of trapping sites provided by GBs. On the other hand, the lower ion fluences induce less vacancies and the concentration of He_mV_n clusters is a minor part compared to that He trapped by GBs and DLs, which will also have less influence on the amount of He dissociation from He clusters at 300 K and 873 K. In contrast, the difference between 300K and 873K becomes obvious when the grain size increased to coarse-grained range, due to the effect of temperature on the amount of He dissociation from He clusters becomes more obvious with the decrease of GB density and the corresponding lower He atom trapping.

The behavior of H/He retention increasing with decreasing grain size is also consistent with the experiments of H/He retention in different W crystallite sizes [9, 14–16, 30]. In general, high H/He concentration reduces vacancy formation energy in W and thus increases the probability of bubble nucleation and the embedded H/He atom concentration [69]. Embedding H/He atoms facilitates GB sliding and intergranular fracture, and increases the strain rate sensitivity [26]. Therefore, the improving of the radiation tolerance of W via the control of grain size should take account of the high H/He retention in NC W.

Another interesting phenomenon shown in figure 2(b) is that the He retention in W at grain size of about several- μ m is

nearly equal to the value in single crystal. It is mainly because He trapped in GBs decreases to nearly the same level of other sinks (such as DLs and voids), that is, the enhancement of He retention contributed by GBs vanishes at the grain size beyond of several- μ m. The contributions of different He forms to He retention in W under different grain sizes will be discussed below.

In order to understand the grain size dependent H/He retention behavior in more detail, the depth and grain size dependence of H/He concentration in W at 300 K are given in figure 3. The depth region of H/He retention can be tentatively divided into two zones according to their respect features, that is, a dramatic increase in the near-surface layer and a rapid decline along depth in the bulk. For grain size in tens-nm, there is a peak at several-nm below surface for both H and He in W, which is mainly due to the enhanced absorption of H/He atoms by high-density GBs at near surface. High density of GBs also reduces the diffusion of H/He into depth and causes the rapid decrease of H/He retention along with depth. Moreover, the depth range of H/He retention extends deeply into bulk with increasing grain size, which is mainly due to the decrease of H/He trapping in GBs. The behaviors of H and He depth distribution are somewhat different, that is, the range of H concentration peak extends into bulk with increasing grain size (figure 3(a)), while He tends to self-accumulate at subsurface even at grain sizes of several- μ m (figure 3(b)).

For that the grain size-dependent behavior of H and He retention in W is similar under low ion fluence irradiation, we take He–W system as an example to discuss the contribution of He forms to He retention in W, under He ion irradiation with the energy of 2.0 keV and flux of 3.2×10^{16} m⁻² s⁻¹ up to 3.2×10^{19} m⁻² at 873 K. He retention in W is mainly contributed by three forms, that is, the trapping in He clusters (like He_mV_n, He_n and He_nI), GBs and DLs. Here we count He clusters as the summation of the different types of He clusters at different depths. The depth distribution of total He atoms as well as different He forms in W for grain size of 50 nm, $10~\mu m$ and $100~\mu m$ are shown in figure 4. For grains in all sizes concerned in the present work, the concentration of He clusters is a minor part in contrast to that of He trapped in GBs and

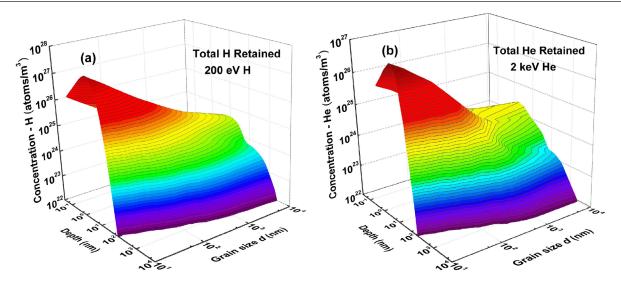


Figure 3. Depth and grain size dependence of (a) H concentration in W under H ion irradiation with energy of 200 eV and fluence of 1.0×10^{20} m⁻², and (b) He concentration in W under He ion irradiation with the energy of 2 keV and fluence of 3.2×10^{19} m⁻² at 300 K.

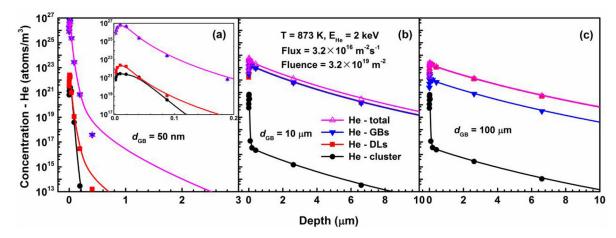


Figure 4. Depth dependence of He concentration for different He forms under He ion irradiation with the energy of 2.0 keV and flux of 3.2×10^{16} m⁻² s⁻¹ up to fluence of 3.2×10^{19} m⁻² on W at 873 K, for different grain sizes of (a) 50 nm, (b) 10 μ m and (c) 100 μ m, respectively.

DLs. Seen in figure 4(a), at grain size of 50 nm, He trapped in GBs contribute nearly all of He concentration in W, while He trapped in DLs is a minor part. Thus, high density GBs in NC materials enhances ion retention dramatically even though it is termed as an effective way to suppress defect accumulation. When grain size increasing to $10~\mu m$, He concentration trapped in GBs and DLs are comparable (about 48% and 51% in GBs and DLs, respectively (figure 4(b)), which changes He retention from grain boundary-based to dislocation-based form. At grain size of $100~\mu m$, He concentration trapped by DLs dominates He retention in W (figure 4(c)), that is, about 93% in DLs and 6% in GBs.

In order to theoretically analyze the restrictive correlation of He trapped in GBs and DLs, the ratio of He concentration trapped in GBs to that in DLs with grain size are given as in figure 5. The ratio calculated by CD (black dots) decreases linearly at first with increasing grain size but deviates the linear relationship with the grain size increasing beyond several- μ m. It can be explained by a chemical rate theory that incorporates GB and dislocation sink strength. The time-dependence of He concentration trapped in GBs and DLs can be described as,

$$\frac{\partial C_{\text{GB-He}}}{\partial t} = K_{\text{GB}}^{\text{He}} D_{\text{He}} C_{\text{He}}.$$

$$\frac{\partial C_{\text{DL-He}}}{\partial t} = K_{\text{DL}}^{\text{He}} D_{\text{He}} C_{\text{He}}.$$
(4)

Thus, the ratio of He concentration trapped in GBs and DLs is determined by the sink strength of GBs and DLs directly,

$$\frac{C_{\text{GB-He}}}{C_{\text{DL-He}}} = \frac{K_{\text{GB}}^{\text{He}}}{K_{\text{DL}}^{\text{He}}}.$$
 (5)

Due to that the concentration of He clusters is a minor part in all range of grain size under the irradiation of low energy, low fluences (figure 4), the total sink strength without the GBs and surfaces in equation (2) $S_{\rm m}^{\rm He} \approx K_{\rm DL}^{\rm He} = \rho Z_{\rm DL}^{\rm He}$, where the sink strength of DLs ($K_{\rm DL}^{\rm O}$) is given as equation (3). For small grains and low internal sink strengths in grains ($\sqrt{S_{\rm m}^{\rm He}}\,d\to 0$), $K_{\rm GB}^{\rm He} = 57.6/d^2$, which is proportional inversely to the square of grain diameter d [70]. The ratio of He concentration trapped in GBs to that in DLs can be estimated as,

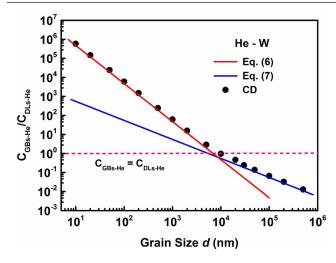


Figure 5. Ratio of He concentration trapped in GBs to that in DLs with grain size for W under 2.0 keV He ion irradiation with a flux of 3.2×10^{16} m⁻² s⁻¹ up to the fluence of 3.2×10^{19} m⁻² at 873 K. The asymptotic curve of equations (6) and (7) are shown as the red solid line and the blue solid line, respectively.

$$\frac{C_{\text{GB-He}}}{C_{\text{DL-He}}} = \frac{57.6}{d^2 \rho Z_{\text{DL}}^{\text{He}}}.$$
 (6)

At another limit, for large grains and high internal sink strengths in grains ($\sqrt{S_{\rm m}^{\rm He}}\,d\to\infty$), $K_{\rm GB}^{\rm He}=6\sqrt{S_{\rm m}^{\rm He}}/d$, the ratio is then,

$$\frac{C_{\text{GB-He}}}{C_{\text{DL-He}}} = \frac{6\sqrt{S_{\text{m}}^{\text{He}}}/d}{\rho Z_{\text{DL}}^{\text{He}}} \approx \frac{6}{d\sqrt{\rho Z_{\text{DL}}^{\text{He}}}}.$$
 (7)

Two asymptotic relationships (equations (6) and (7)) between $C_{\text{GB-He}}/C_{\text{DL-He}}$ and d are also given as in figure 5. The ratio simulated by CD (black dots) is consistent with the linear relationship of equation (6) (red line) with the grain size below several- μ m, while converts to another linear relationship of equation (7) (blue line) with grain size beyond several- μ m. The coincidence between simulation and theoretical prediction also proves the accuracy of our CD model through introducing the cellular sink strength of GBs to investigate H/He retention in W with different grain sizes. Thus, under the irradiation of low energy and low fluence ion beams (H/He undersaturation), H/He retention in W with different grain sizes are mainly dominated by two different mechanisms, namely, the grain boundary-based and dislocation-based retention for NC W and CG W, respectively. However, when irradiation conditions change to high energy, high fluence ion beams (H/He super-saturation), the contribution of H_mV_n/He_mV_n clusters to H/He retention will be enhanced no longer a minor part in contrast to that of trapped in GBs and DLs.

3.3. Extend application of the CD model for high ion fluences

Typically, the cellular sink strength model used here has not included the emission of mobile defects from GBs, which is valid when H/He accumulation in GBs is unsaturated or H/He desorption from GBs is negligible. It is meaningful to select

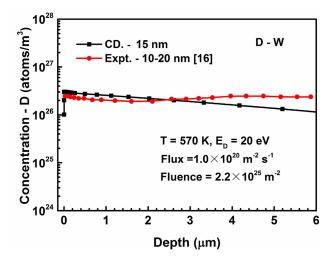


Figure 6. Verification of the CD model with experiment [16]. The depth distribution of D concentration in nanostructured W (with the grain size of 15 nm) under D ion irradiation with the energy of $20 \, \text{eV}$ and fluence of $2.2 \times 10^{25} \, \text{m}^{-2}$ at $570 \, \text{K}$. Reprinted from [16], Copyright 2013, with permission from Elsevier.

low ion fluences to systematically investigate the influence of grain size on H/He retention in W as given above. While for practical fusion conditions, low-energy, high fluence ions are usually performed to bombard W-base PFMs, thus, the effect of H/He emission from GBs becomes obvious and should be additionally considered in our CD model. By simply describing the emission of D from GBs and DLs with an empirical trapping energy of 0.85 eV [16], the simulated depth-distribution of D retention in nanostructured W (grain size of 15 nm), under low energy (20eV), high fluence ($2.2 \times 10^{25} \text{ m}^{-2}$) D ion irradiation at 570 K, is compared with experimental one directly, as shown in figure 6. In this calculation, a lower D ion migration energy of 0.21 eV is reasonably selected for considering the sample with lower atomic density. By considering D desorption from GBs and DLs, the CD calculated result can catch the main features of experimental measurement [16] in several respects, that is, a minor peak in the near surface (tens-nm) and a nearly platform in the sub-surface (tens-nm to 2 μ m) for the depth distribution profiles of D in W. There are also some deviations like a higher concentration of D ions with a slowly decline along depth by CD rather than an almost constant in experiments. The simulation conditions deviate more or less from the experimental details, like the DL density, crystal orientation and W atomistic density, which may influence the migration energy of D ions. Thus, the emission of mobile defects (especially for H and He) for inherent defects (like GBs and DLs) should be included at least for NC W under high fluence ion irradiation. Meanwhile, we could understand the extension to high ions fluences from the well established mechanism of GBs trapping defects, in which the grain boundary density will increase dramatically with decreasing grain size, and the ions absorbed by GBs will be naturally enhanced with decreasing grain size even under high ion fluences or ion saturation. Thus it is certainty that the tendency that H/He retention enhances dramatically with decreasing grain size in W should be identical under certain conditions and could be extrapolated to more

realistic irradiation conditions (even for high temperature and high fluence). Studies and predictions of the grain size effect on H/He retention in PFMs in realistic plasma conditions will be performed in further work, which also requires the supports from the studies in related atomistic methods.

4. Conclusions

A cluster dynamics model based on the mean-field rate theory has been improved by introducing the cellular sink strength of GBs. The behavior of both H and He retention in W with different grain sizes is investigated systematically, under typical service conditions in fusion devices. H/He retention increases dramatically with decreasing grain size, due to the enhancement of H/He trapped in GBs. Under low energy and low fluence He irradiation, the concentration of He trapped in clusters (He_mV_n , He_n and He_nI) is a minor part comparing to that in GBs and DLs, both in nano-crystalline W and coarse-grained W crystals. Thus, the total He retention is mainly contributed by the competing absorption of GBs and DLs, that is, the grain boundary-based retention for grain size below several-µm while the dislocation-based retention for grain size beyond of tens- μ m, at least for low energy and low fluence ion irradiation. Additionally, the D retention in nano-crystalline W by considering D desorption from GBs and DLs in cluster dynamics model are also consistent with experiments under low energy, high fluences D ion irradiation. The tendency of H/He retention in W with different grain sizes should be identical under certain conditions, and could be extrapolated to more realistic irradiation conditions (even for high temperature and high fluence). It is certainly helpful for the understanding and engineering of the radiation tolerance of W via the control of grain size, where the enhancement of H/He retention in nano-crystalline W must be taken into account. In view of this, it is recommended that for W based PFMs coarse-grained crystals should be selected in practice.

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